





IC COUNTERBALANCED DIESEL LIFT TRUCKS

H2.0-3.5FT FORTENS / FORTENS ADVANCE



FORTENS H2.0FT, H2.5FT, H3.0FT, H3.5FT

	_											
1		1.1	Manufacturer (abbreviation)		НУ	STER	НУ	STER	HYS	TER	HYS	STER
1		1.2	Manufacturer's type designation		H2.	0FT	H2	.5FT	H2	.5FT	H3	.0FT
			Model			tens		tens		tens		tens
-	MARK		Forting the constraints			ar 2.6L	-	ar 2.6L		ar3.3L		ar 2.6L
-	2		Engine / transmission			owershift need		owershift peed		owershift peed		owershift peed
-	UISHING		Brake Type			Brakes		Brakes		Brakes		Brakes
- 1	皇	1.3	Drive: electric (battery or mains), diesel, petrol, LPG			esel		esel		esel		esel
	DIST	1.4	Operator type: hand, pedestrian, standing, seated, order-picker		Sea	ated	Se	ated	Sea	ated	Se	ated
н		1.5	Rated capacity/rated load	Q (t)		.0		2.5		5		3.0
н		1.6	Load centre distance	c (mm)		00		500		00		000
		1.8	Load distance, centre of drive axle to fork Wheelbase	x (mm) y (mm)		71 23		F71 623		71 623		623
н		1.0	WHEELDESE	y (IIIIII)	10	123	- ''	020	10	12.0		020
	2	2.1	Service weight	kg	36	i23	39	961	39	961	44	437
-	WEIGHTS	2.2	Axle loading laden, front/rear	kg	5046	577	5775	686	5775	686	6662	775
ш	3	2.3	Axle loading unladen, front/rear	kg	1850	1773	1780	2181	1780	2181	1845	2592
п	•	3.1	Tyres: L=pneumatic, V=solid, SE=pneumatic-shaped solid		S	Ε	1 9	SE	5	SE SE		SE
	SIS	3.2	Tyre size, front			12 - 12		12 - 12		12 - 12		9 - 15
	SE SE	3.3	Tyre size, rear		6.00) x 9	6.0	0 x 9	6.00	0 x 9	6.50	0 x 10
	IYRES/CH	3.5	Number of wheels, front/rear (X = driven)		2x	2	2x	2	2x	2	2x	2
	Ξ	3.6	Tread, front	b ₁₀ (mm)		65		165		65		165
ы	_	3.7	Tread, rear	b ₁₁ (mm)	91	67	9	167	9	67	9	167
п	_	4.1	Tilt of mast / fork carriage forward / backward	α/β (°)	6	5	6	5	6	5	6	5
		4.2	Height, mast lowered	h, (mm)	21	70	21	170	21	170	2	195
		4.3	Free lift ¶	h ₂ (mm)		40		40		40		40
		4.4	Lift ¶ Height, mast extended +	h ₃ (mm)		100		250 300		250 300		055 805
		4.7	Height of overhead guard (cabin) ■	h ₄ (mm)		60		160		160		185
		4.7.1	Cab height (open cab)	(mm)	21			181		181		206
		4.8	Seat height relating to SIP/stand height O	h ₇ (mm)	10	161	10	061	10	061	10	086
		4.12	Coupling height	h ₁₀ (mm)		65		65		65		390
		4.19	Overall length	I ₁ (mm)		86		559		559		633
	SIS	4.20 4.21	Length to face of forks Overall width	l ₂ (mm) b, (mm)		86 817 1601		559 317 1601		559 317 1601		633 321 1601
	ENS	4.22	Fork dimensions DIN ISO 2331	s/e/I (mm)		0 x 1000		0 x 1000		0 x 1000		20 x 1000
		4.23	Fork carriage ISO 2328, class/type A, B		II	Α	II	Α	ll ll	Α	II	ΙA
		4.24	Fork carriage width ●	b ₃ (mm)		170		070		070		070
		4.31	Ground clearance, laden, below mast	m, (mm)		07		07		07		32
		4.32 4.34.1	Ground clearance, centre of wheelbase Aisle width for pallets 1000 × 1200 crossways ◆	m ₂ (mm) A _{ct} (mm)		60 120		60 387		60 387		960 960
		4.34.2	Aisle width for pallets 800 × 1200 lengthways ◆	A _{st} (mm)		120		087		087		160
		4.35	Turning radius	W _a (mm)	21	49	22	216	22	216	2:	277
н		4.36	Internal turning radius	b ₁₃ (mm)		29		29		29		518
		4.41	90° intersecting aisle (with pallet W = 1200mm, L = 1000mm)	(mm)		187		020		020		077
8		4.42 4.43	Step height (from ground to running board) Step height (between intermediate steps between running board and floor)	(mm) (mm)		07 82		07 82		07 82		127 107
٠.		4.40	otep neight (between intermediate steps between raining board and noor)	(111117)	-	02				02	_	
	_	5.1	Travel speed, laden/unladen	km/h	16.9	18.0	16.9	18.0	18.2	19.3	18.2	19.1
	≅	5.1.1	Travel speed, laden/unladen, backwards	km/h	16.9	18.0	16.9	18.0	18.2	19.3	18.2	19.1
	8	5.2	Lift speed, laden/unladen	m/s	0.66	0.71	0.61	0.71	0.68	0.68	0.47	0.62
	ANGE	5.3 5.5	Lowering speed, laden/unladen	m/s N	0.58	0.50	0.58	0.50	0.58	0.50	0.53	0.47
8	PERFORM	5.7	Drawbar pull, laden/unladen ■ Gradeability, laden/unladen †	%	17440 21.3	11570 34.2	17440 21.0	11450 29.3	19650 23.8	10800 28.7	16354 15.0	11708 26.6
	Ë	5.9	Acceleration time, laden/unladen	S	5.5	4.9	6.0	5.0	5.5	4.4	6.2	5.3
8		5.10	Service brake		Hydr	aulic	Hyd	raulic	Hydr	raulic	Hyd	raulic
				-	-			_				
	Ę	7.1	Engine manufacturer / type	kW	_	4TNE92		r 4TNE92		4TNE98 3.0		4TNE92
2	Z	7.2	Engine power according to ISO 1585 Rated speed	min–1	_	00		3.9 700		3.U 600		3.9 700
		7.4	Number of cylinders/displacement	(-)/cm ³	4	2659	4	2659	4	3319	4	2659
1	3	7.5	Fuel consumtion according to VDI cycle	l/h or kg/h	2			3.0		.3		3.3
			A STATE OF THE PARTY OF THE PAR	-								
		8.1	Type of drive unit			matic		matic		matic		matic
		10.1	Operating pressure for attachments	bar		155		155		155		155
	ğ	10.2	Oil volume for attachments ♦	I/min		5		75		75		75
8	Ē	10.3	Hydraulic oil tank, capacity Fuel tank, capacity	litres litres		5.8 2.8		5.8 2.8		5.8 2.8		5.8 2.8
8	ADDITIONAL DATA	10.4	Sound pressure level at the driver's seat ♦	dB(A)		9		79		79		79
B	를	10.7.1	Sound power level during the workcycle �	dB(A)		9		99		99		99
		10.7.2	Guaranteed sound power 2000/14/EC	dB(A)		02		02		02		02
1		10.8	Towing coupling type		P	in	F	Pin	P	in	F	Pin

Specification data is based on VDI 2198.

FOILIPMENT AND WEIGH

Weights (line 2.1) are based on the following specifications: 3290mm(H 2.0-2.5 FT) / 3105mm(H 3.0-3.5 FT) TOF 2 stage LFL mast with standard carriage, 1000mm forks with manual levers.

FORTENS, FORTENS ADVANCE H2.0FT, H2.5FT, H3.0FT, H3.5FT

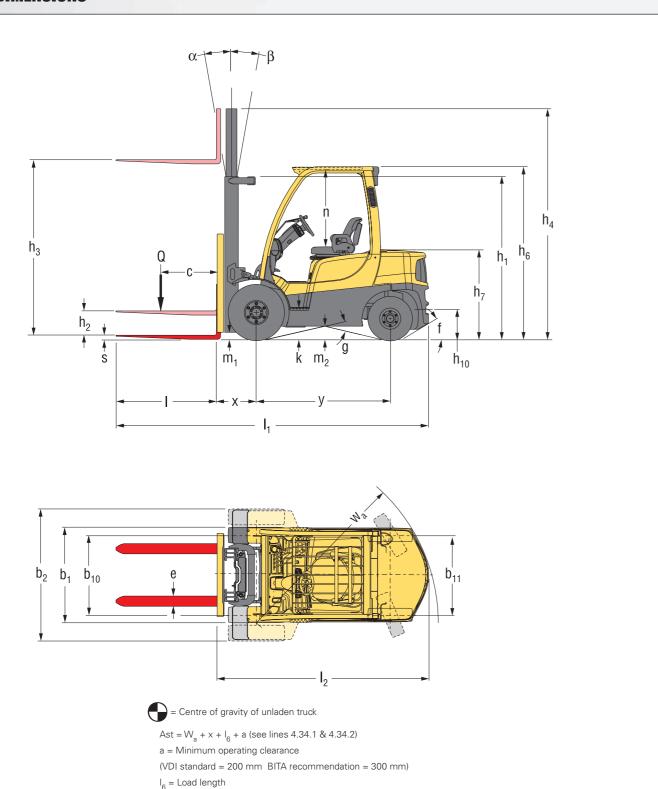
						I				1						_	
НУ	STER	HYS	TER	HYS	TER	HYS	TER	HYS	STER	HYS	TER	HYS	STER	HYS	TER	1.1	
	0FT	H3.5			.0FT	H2.			.5FT	H3.		H3.		H3.		1.2	
	tens ar 3.3L	Forti Yanma			Advance ar 2.6L	Fortens A Yanma			Advance ar 3.3L	Fortens / Yanma		Fortens / Yanma	Advance	Fortens /	Advance ar 3.3L		
	owershift	Basic Po			ar z.bL Natch™	DuraM			ar s.s∟ Natch™	DuraM			latch TM	DuraM			DISTINGUISHING MARK
	peed	1-Sp			peed	1-Sp			peed	1-Sp		1-Sp		1-Sp			- <u>e</u>
Drum B	Brakes	Drum E	Brakes	ADS Drum o	r Wet Brakes	ADS Drum or	Wet Brakes	ADS Drum o	r Wet Brakes	ADS Drum or	Wet Brakes	ADS Drum o	r Wet Brakes	ADS Drum or	r Wet Brakes		
Die	esel	Die	sel	Die	esel	Die	sel	Die	esel	Die	sel	Die	sel	Die	sel	1.3	2 2
	ated	Sea			ated	Sea			ated	Sea		Sea		Sea		1.4	桑
	.0	3.			2.0	2.			2.5	3.			.0	3.		1.5	-
	00 83	50 48			00 71	50 47			00 71	50		50		50		1.6	-
	623	170			523	16			623		23		i23	17		1.9	-
					,20	10.			220							1.0	
44	137	475	54	36		39	61	39	961	443		44	37	47	54	2.1	S.
6662	775	7336	928	5046	577	5775	686	5775	686	6662	775	6662	775	7336	928	2.2	WEIGHTS
1845	2592	1804	2950	1850	1773	1780	2181	1780	2181	1845	2592	1845	2592	1804	2950	2.3	2
S	SE .	SI	F	S	F	S	Ε		SE SE	SI	F	S	E	S	F	3.1	
	9 - 15	28 x 9		7.00 x			12 - 12		12 - 12	28 x 9		28 x :		28 x 9		3.2	1
	x 10	6.50	x 10	6.00) x 9	6.0	0 x 9	6.50		6.50	x 10	6.50	x 10	3.3	ES/
2x	2	2x	2	2x	2	2x	2	2x	2	2x	2	2x	2	2x	2	3.5	TYRES/CHASSIS
	65	96		96			65		65	96		90		96		3.6	SISS
96	67	96	7	96	57	91	67	9	67	96	7	90	67	96	67	3.7	
6	5	6	5	6	5	6	5	6	5	6	5	6	5	6	5	4.1	
21		219		21		21			170	219			95	21		4.1	
	40	14		14			40		40	14		14		14		4.3	
)55	305		32			50		250	305			155	30		4.4	
	305	380)5	39	00	39	00	39	900	380	05	38	05	38	05	4.5	
	85	218		21			60		160	218			85	21		4.7	-
	206	220		21		21			181 061	220			106	22		4.7.1	-
	90	108		10 36		10	65		65	108		39	186 an	10		4.8	-
	33	373		34			59		559	363			33	37		4.19	
	133	273		24			59		559	263			33	27		4.20	
1186 13	321 1601	1186 132	21 1601	1157 13	17 1601	1157 13	17 1601	1157 13	317 1601	1186 132	21 1601	1186 13	21 1601	1186 13	21 1601	4.21	
50 x 12	20 x 1000	50 x 12	0 x 1000	40 x 10	0 x 1000	40 x 10	0 x 1000		00 x 1000	50 x 120	0 x 1000		0 x 1000		0 x 1000	4.22	DIMENSIONS
III		III		II.			A		Α	III			Α	III		4.23	5
10		107		10			70		070	107			170	10		4.24	-
	32 85	13		10			07 60		07 60	13		13		13		4.31	
39		406		38		38			387	396			160	40		4.34.1	
	60	426		40			187		087	416			60	42		4.34.2	
22	277	238	30	21	49	22	16	22	216	227	77	22	277	23	80	4.35	
	18	64		62		6	29		29	61		6		64		4.36	
20		211		19			20		020	207			177	21		4.41	_
	27 07	72 40		70 38			02 B2		02	72 40		72	27	72		4.42	-
40	U <i>1</i>	40	1	30	12	31	02	31	82	40	1	41	U1	40) <i>1</i>	4.43	
20.0	21.1	20.0	21.1	16.9	18.0	16.9	18.0	18.2	19.3	18.2	19.1	20.0	21.1	20.0	21.1	5.1	
20.0	21.1	20.0	21.1	16.9	18.0	16.9	18.0	18.2	19.3	18.2	19.1	20.0	21.1	20.0	21.1	5.1.1	,
0.60	0.60	0.60	0.60	0.66	0.71	0.61	0.71	0.68	0.68	0.47	0.62	0.60	0.60	0.60	0.60	5.2	풀
0.53	0.47	0.53	0.47	0.58	0.50	0.58	0.50	0.58	0.50	0.53	0.47	0.53	0.47	0.53	0.47	5.3	3
17600	11100	17450	11000	17440	11570	17440	11450	19650	10800	16354	11708	17600	11100	17450	11000	5.5	PERFORMANCE DATA
18.7	26.5	16.5	24.3	21.3	34.2	21.0	29.3	23.8	28.7	15.0	26.6	18.7	26.5	16.5	24.3	5.7	튈
5.8 Hydr	4.7	6.0 Hydra	4.8	5.5 Hydr	4.9	6.0 Hydr	5.0 aulic	5.5 Hydr	4.4 aulic	6.2 Hydra	5.3	5.8 Hydr	4.7	6.0 Hydr	4.8	5.9 5.10	
nydr	uano	пушта	adii b	nydr	udiib	пуш	uant	пуш	uuno	пушта	auno	пуш	uunu	пуш	uano	3.10	
Yanmar	4TNE98	Yanmar	4TNE98	Yanmaı	4TNE92	Yanmar	4TNE92	Yanmai	4TNE98	Yanmar	4TNE92	Yanmar	4TNE98	Yanmar	4TNE98	7.1	
43	3.0	43.			3.9	33			3.0	33			3.0	43		7.2	COMBUSTION ENGINE
	000	260			700	27			600		00		000	26		7.3	
4	3319	4	3319	4	2659	4	2659	4	3319	4	2659	4	331	94	3319	7.4	≜
3.	.8	4.3	3	2	2.7	3.	U	3	3.3	3.	.3	3	.8	4.	.3	7.5	
A	matia		notio	A	motic		notio	A	motic	A .	motic	A	matic	A	motic	0.1	
Autor	matic 155	Auton 0 - 1			matic 155	Autor			matic 155	Autor 0 -		Auto	matic 155	Autor 0 -		8.1	
	155 75	75			75	7:			75	7			'5	7		10.1	
	5.8	45.			5.8	45			5.8	45			5.8	45		10.2	
	2.8	52			2.8	52			2.8	52			2.8	52		10.4	夏
	79	79	9		79	7:		1	79	7	9	7	'9	7	9	10.7	ADDITIONAL DATA
	19	99			39	9			99	9			19	9		10.7.1	
	02 in	10 Pi			02 'in	10 Pi			02	10		10		10		10.7.2	
					rin.	. Di			in	Pi	n	. р	in	Pi			

Specification data is based on VDI 2198.

OUIDMENT AND WEIGHT

Weights (line 2.1) are based on the following specifications: 3290mm(H 2.0-2.5 FT) / 3105mm(H 3.0-3.5 FT) tof 2 stage LFL mast with standard carriage, 1000mm forks with e-hydraulics. For Fortens Advance trucks fitted with manual levers, the values for lines 5.2 and 7.5 are as on the Fortens VDI table.

TRUCK DIMENSIONS



Dimension: (mm)	s	H2.0FT	H2.5FT	H3.0FT	H3.5FT
f		47%	47%	47%	47%
g		20.9′	20.9′	20.9′	20.9′
k		371	371	371	371
n		1041	1041	1041	1041

MAST AND CAPACITY INFORMATION

H2.0-2.5FT MASTS

Free lift (top of forks) (mm) Maximum fork height (mm) Overall Extended height (mm) lowered height (mm) 2170 2420 2770 3020 140 ▽ 140 ▽ 140 ▽ 140 ▽ 3290 4515 💠 5015 ***** 5555 ***** 6055 * 2-stage Full Free Lift 3300 2170 4525 💠 1555 ▽ 5570 **\$**6170 **\$**6770 **\$**7220 **\$** 1970 2170 2420 2620 1380 ▽ 3-stage Full Free Lift 1580 ♥ 1580 ♥ 1830 ♥ 2030 ♥

H3.0-3.5FT MASTS

	Maximum fork height (mm)	Back tilt	Overall lowered height (mm)	Overall Extended height (mm)	Free lift (top of forks) (mm)
2-stage Limited Free Lift	3105 3605 4105 4605	5° 5° 5° 5°	2195 2445 2795 3045	4335 * 4835 * 5335 * 5835 *	150 ▽ 150 ▽ 150 ▽ 150 ▽
2-stage Full Free Lift	3110	5°	2195	4335 💠	1495 ▽
3-stage Full Free Lift	4015 4615 4915 5215 5815	5° 5° 5° 5°	1995 2195 2345 2445 2695	5245 * 5845 * 6145 * 6445 * 7045 *	1315 ▽ 1515 ▽ 1665 ▽ 1765 ▽ 2015 ▽

H2.0-3.5FT - Capacity Chart in kg @ 500mm Load Centre

				Pneun	natic Shaped Solid	Tyres				
	Maximum	Without	sideshift	With IS	S & FP	Maximum	Without	sideshift	With ISS & FP	
	fork height (mm)	H2.0FT	H2.5FT	H2.0FT	H2.5FT	fork height (mm)	H3.0FT	H3.5FT	H3.0FT	H3.5FT
2-stage Limited Free Lift	3290 3790 4330 4830	2000 2000 2000 1910	2500 2500 2500 2400	2000 2000 1990 1890	2500 2500 2480 2370	3105 3605 4105 4605	3000 3000 3000 2890	3500 3500 3500 3390	2970 2950 2940 2830	3490 3480 3460 3340
2-stage Full Free Lift	3300	2000	2500	2000	2500	3110	3000	3500	2960	3490
3-stage Full Free Lift	4350 4950 5550 6000	2000 1890 1760 1660	2500 2370 2240 € 2120 €	1970 1850 1720 1600	2500 2370 2220 4 2090 4	4015 4615 4915 5215 5815	3000 2900 2840 2740 2610 ●	3500 3400 3320 4 3250 4 2950 4	2930 2830 2760 2680 2510 €	3460 3350 3260 3180 € 2970 €

H2.0-3.5FT - Capacity Chart in kg @ 600mm Load Centre

				Pneun	natic Shaped Solid	Tyres				
	Maximum	Without	Without sideshift		With ISS & FP		Without	sideshift	With ISS & FP	
	fork height (mm)	H2.0FT	H2.5FT	H2.0FT	H2.5FT	fork height (mm)	H3.0FT	H3.5FT	H3.0FT	H3.5FT
2-stage Limited Free Lift	3290 3790 4330 4830	1920 1910 1890 1800	2370 2360 2350 2240	1840 1830 1810 1720	2280 2270 2250 2150	3105 3605 4105 4605	2820 2810 2790 2690	3310 3300 3290 3170	2700 2690 2670 2570	3180 3170 3150 3040
2-stage Full Free Lift	3300	1920	2380	1840	2280	3110	2820	3310	2700	3180
3-stage Full Free Lift	4350 4950 5550 6000	1880 1760 1630 1530	2380 2250 2110 4 1990 4	1790 1690 1570 1460	2280 2160 2020 4 1900 4	4015 4615 4915 5215 5815	2800 2700 2630 2560 2400 4	3290 3190 3110 € 3030 € 2860 €	2670 2580 2510 2440 2290 4	3150 3050 2980 2900 € 2730 €

H2.0-3.5FT - Capacity Chart in kg @ 500mm Load Centre

				Pn	eumatic Radial Tyr	es				
	Maximum	Without	sideshift	With ISS & FP		Maximum	Without sideshift		With ISS & FP	
	fork height (mm)	H2.0FT	H2.5FT	H2.0FT	H2.5FT	fork height (mm)	H3.0FT	H3.5FT	H3.0FT	H3.5FT
2-stage Limited Free Lift	3290 3790 4330 4830	2000 2000 2000 1900	2500 2500 2500 2390 €	2000 2000 1990 1890	2500 2500 2480 2360 ■	3105 3605 4105 4605	3000 3000 3000 2890	3500 3500 3500 3340	2970 2950 2940 2820	3490 3480 3460 3340
2-stage Full Free Lift	3300	2000	2500	2000	2500	3110	3000	3500	2960	3490
3-stage Full Free Lift	4350 4950 5550 6000	2000 1880 4 1760 4 1650 4	2500 4 2370 4 2240 * 2130 *	1970 1850 € 1710 € 1600 €	2500 € 2370 € 2220 ≭ 2100 ≭	4015 4615 4915 5215 5815	3000 2900 € 2830 € 2760 € 2610 ≭	3500 4 3400 4 3330 * 3250 * 3080 *	2930 2830 € 2750 € 2680 € 2510 ≭	3430 3350 4 3270 * 3190 * 3000 *

H2.0-3.5FT - Capacity Chart in kg @ 600mm Load Centre

				Pn	eumatic Radial Tyr	es				
	Maximum	Without	sideshift	With IS	S & FP	Maximum	Without	sideshift	With ISS & FP	
	fork height (mm)	H2.0FT	H2.5FT	H2.0FT	H2.5FT	fork height (mm)	H3.0FT	H3.5FT	H3.0FT	H3.5FT
2-stage Limited Free Lift	3290 3790 4330 4830	1920 1910 1890 1790	2370 2360 2350 2240 	1840 1830 1810 1720	2280 2270 2250 2150 €	3105 3605 4105 4605	2820 2810 2790 2690	3310 3300 3290 3170	2700 2690 2670 2570	3180 3170 3150 3040
2-stage Full Free Lift	3300	1920	2380	1840	2280	3110	2820	3310	2700	3180
3-stage Full Free Lift	4350 4950 5550 6000	1880 1760 € 1630 € 1520 €	2380 4 2250 4 2110 * 1990 *	1790 1680 4 1560 4 1450 4	2280 4 2150 4 2020 * 1910 *	4015 4615 4915 5215 5815	2800 2700 € 2630 € 2550 € 240 0 ≭	3290 4 3190 4 3110 × 3040 × 2860 ×	2670 2580 € 2510 € 2440 € 2290 ≭	3150 3050 4 2980 * 2900 * 2740 *

NOTES

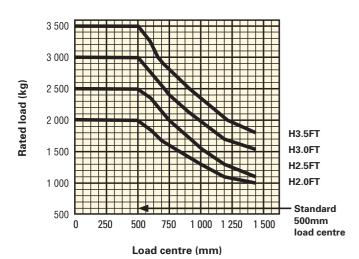
To calculate truck capacities with alternative truck specifications to the ones shown in the above tables, please use the Hy-Rater software.

The rated capacities shown are for masts in a vertical position on trucks equipped with standard or sideshift carriage, and nominal length forks. Masts above the maximum fork heights shown in the mast table are classified as high lift, and depending on the tyre/tread configuration may require reduced capacity, restricted back tilt or wide tread.

Values shown are for standard equipment. When using non-standard equipment, these values may change. Please contact your Hyster dealer for information.

RATED CAPACITIES

Standard carriage



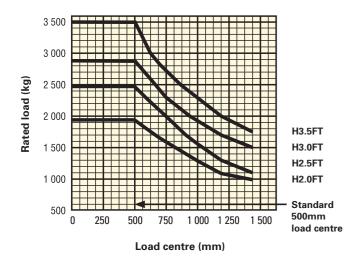
Load centre

Distance from front of forks to centre of gravity of load.

Rated load

Based on vertical masts up to 4350 mm (H2.0-2.5FT) and 4170 mm (H3.0-3.5FT).

Integral side shift carriage



Load centre

Distance from front of forks to centre of gravity of load.

Rated load

Based on vertical masts up to 4350 mm (H2.0-2.5FT) and 4170 mm (H3.0-3.5FT).

NOTE:

Specifications are affected by the condition of the vehicle and how it is equipped, as well as the nature and condition of the operating area. If these specifications are critical, the proposed application should be discussed with your dealer.

- ¶ Top of forks
- ♦ Without load backrest
- h_s subject to +/- 5 mm tolerance. H2.0FT -H2.5FT add 25mm when front tyre size 28x9-15 is selected
- O Full suspension seat in depressed position
- ♦ Standard/Wide/Dual.
- add 32mm with load backrest
- Stacking aisle width (lines 4.34.1 & 4.34.2) are based on the VDI standard calculation as shown on illustration. The British Industrial Truck Association recommends the addition of 100 mm to the total clearance (dimension a) for extra operating margin at the rear of the truck.
- ☐ For Fortens Advance models supplied with manual levers, the values for lifting speeds (line 5.2) and fuel consumption (line 7.5) are as stated on the Fortens VDI table.
- at 1.6km/h Drawbar pull performance figure (line 5.5) is only indicative for comparison purpose. These performances are only possible for a short period of time.
- t at 4.8km/h. Gradeability figures are provided for comparison of tractive performance, but are not intended to endorse the operation of the vehicle on the stated inclines. Follow instructions in the operating manual regarding operation on inclines.
- with Load Sensing Hydraulics
- ♦ Variable
- LPAZ, measured according to the test cycles and based on the weighting values contained in EN12053
- L_{WAZ}, measured according to the test cycles and based on the weighting values contained in EN12053

MAST TABLES

- With load backrest
- $\nabla \qquad \text{Without load backrest}$
- Wide tread or Dual Drive Wheels required for this rating
- Dual Drive Wheels required for this rating

NOTIC

Care must be exercised when handling elevated loads. When the carriage and/or load is elevated, truck stability is reduced. It is important that mast tilt in either direction be kept to a minimum when loads are elevated. Operators must be trained and adhere to the instructions contained in the Operating Manual.

Hyster products are subject to change without notice. Lift trucks illustrated may feature optional equipment.

C € Safety

This truck conforms to the current EU requirements.

PRODUCT PACKAGES

The Hyster FortensTM range has been designed to match the vast range of application requirements and business objectives that customers demand. The H2.0-3.5FT Series is available in several truck packages, with multiple powertrain combinations to choose from, to best match operational demands. Each configuration offers improved efficiency, advanced dependability, lower cost of operations and simple serviceability.

Model / Bundle	H2.0FT			H2.5FT		
Diesel	Engine	Transmission	Brakes	Engine	Transmission	Brakes
Fortens	Yanmar 2.6L	Basic Powershift 1 speed	Drum Brakes	Yanmar 2.6L	Basic Powershift 1 speed	Drum Brakes
	-	-	-	Yanmar 3.3L	Basic Powershift 1 speed	Drum Brakes
Fortens Advance	Yanmar 2.6L	DuraMatch™ 1 speed	ADS Drum or Wet Brakes	Yanmar 2.6L	DuraMatch™ 1 speed	Drum Brakes
	-	-	-	Yanmar 3.3L	DuraMatch™ 1 speed	Drum Brakes

Model / Bundle	H3.0FT			H3.5FT				
Diesel	Engine	Transmission	Brakes	Engine	Transmission	Brakes		
Fortens	Yanmar 2.6L	Basic Powershift 1 speed	Drum Brakes	Yanmar 3.3L	Basic Powershift 1 speed	Drum Brakes		
	Yanmar 3.3L	Basic Powershift 1 speed	Drum Brakes	-	-	-		
Fortens Advance	Yanmar 2.6L	DuraMatch™ 1 speed	ADS Drum or Wet Brakes	Yanmar 3.3L	DuraMatch™ 1 speed	ADS Drum or Wet Brakes		
	Yanmar 3.3L	DuraMatch™ 1 speed	ADS Drum or Wet Brakes	-	-	-		

Please refer to the Price List for full option configurations.

PRODUCT FEATURES

This series of trucks is available in two configurations.

The Fortens™ truck offers first-rate performance for many applications, geared to minimise cost of acquisition without compromising performance.

The Fortens Advance truck provides excellent performance for applications, optimised for lowest hourly operating cost.

MASTS

The FortensTM trucks are equipped with a mast, which provides excellent visibility both through the mast and all around. They are manufactured without compromise to provide robust and reliable performance, with minimal maintenance cost over the lifetime of the product. The mast has a robust design and offers excellent rigidity particularly at full lift height.

ENGINES & FUEL SYSTEM

The Fortens truck is powered by a range of heavy-duty industrial engines, designed to deliver power efficiently over a 20,000 hour design life with 500 hour service intervals. All engines feature Cast Iron Blocks and a 5 main bearing design; engines are fully isolated from the frame and axle to prevent direct transmission of noise and vibration, resulting in low vehicle noise and vibration levels. These advanced Industrial Engines feature coil over plug ignition designs, and especially hardened intake and exhaust valve seats to ensure long operating life.

Fortens and Fortens Advance models feature Yanmar 2.6L and 3.3L Diesel Engines. Heavy Duty Diesel Engines from Yanmar have super quick glow plugs allowing the engine to start quickly and reliably under cold conditions, the cold start device delivering a cleaner exhaust by advancing the fuel injection timing based on water temperature. Emissions have been reduced by controlling fuel injection timing according to engine load.

TRANSMISSION

The Standard Fortens model features an Electronic Powershift Transmission.

The Fortens Advance models are available with the electronically controlled **DuraMatch™ transmission**, providing:

- Auto Deceleration System (ADS) automatically slows the truck when the accelerator pedal is released, and finally brings the truck to a stop, which helps to significantly extend brake life. In addition, this feature assists the driver to accurately position the truck in front of a load. There are 10 ADS settings, programmable via the dash display by a service technician, which deliver different braking characteristics, from very gradual to aggressive, to suit the needs of the application.
- Controlled Power Reversal; the Pacesetter VSMTM controls the transmission to deliver smooth direction changes. The VSM reduces the throttle to slow the engine, initiates auto-deceleration to stop the truck, changes the transmission direction automatically and increases the throttle to accelerate the truck. The system virtually eliminates tyre spin and shock loads on the transmission and significantly increases tyre life. As with ADS, the system is programmable via the dash display by a service technician, with settings from 1 to 10, to suit the needs of the application.
- Controlled Roll-Back on Ramp; the transmission controls the rate of decent of the truck on a ramp, when the brake and throttle pedal are released, to provide maximum control on a grade and increase operator productivity.
- DuraMatch[™] transmissions are available with Autospeed Hydraulics.

The transmissions are compatible with oil cooler and a superior counterweight tunnel design coupled with a "pusher" type fan, to provide the industry's best cooling.

The available Oil-immersed brakes offer reduced maintenance & repair time and costs, which results in extended truck dependability and uptime.

Trucks fitted with Oil-immersed brakes are ideally suited to applications in wet, dirty or corrosive environments, and ensure consistent braking performance over the lifetime of the truck. This is thanks to the sealed unit that houses and protects the brakes, so preventing contaminants and damage.

AUTOSPEED HYDRAULICS

If the Autospeed Hydraulics option is selected when lifting a load the engine speed is automatically increased to provide full hydraulic power. The Pacesetter VSM maintains the current travel speed (or prevents travel) until the operator steps on the accelerator. No operator inching is required and productivity and efficiency is increased by simplifying operator actions.

All powertrains are controlled, protected and managed by **The Pacesetter™ VSM** industrial on-board computer featuring a CANbus communications network.

This system permits adjustment and optimisation of the truck's performance, in addition to monitoring key functions. It enables quick, easy diagnostics, minimising repair downtime and unnecessary parts swapping. Hassle-Free Hydraulic systems, featuring Leak-free O-ring face seal fittings reduce leaks for enhanced reliability. Non-mechanical, Hall-Effect sensors and switches have been fitted and are designed to outlast the life of the truck.

Load Sensing Hydraulics (LSH) deliver increased operational efficiency, providing a 15% reduction in fuel consumption on the VDI cycle, with no loss in productivity*. Variable displacement piston pumps match the flow rate and lifting speed continuously to the demands of the duty cycle. The engine therefore supplies only power to the hydraulic pumps when required, so more power is available for driving. This provides increased responsiveness and acceleration, which increases productivity and lowers fuel consumption, reducing overall operating costs.

With LSH Hyster also offers an ECO-eLo (Fuel Efficiency) mode, reducing engine speed by 20% and optimising throttle response, so that the truck operates in the most economical power range. This results in a reduction in fuel consumption of a further 5%*, but has a limited effect on overall truck productivity under application conditions. The ECO-eLo mode also delivers lower noise levels by up to 3dB(A). If a faster work rate, or higher productivity is required, the truck can easily be reprogrammed to HiP (High Performance) mode of operation through the dash display, with access secured by a unique customer password.

(*Hyster Productivity Test Cycle: Load Sensing Hydraulics is available on trucks with TouchPointTM mini-levers. The ECO-eLo function is only available on trucks with DuraMatchTM transmissions).

The operator compartment features class-leading **Ergonomics** for maximum driver comfort and productivity.

- **Operator space** is optimised by an overhead guard design that achieves a generous floor space.
- A full range of Cabs with heating and optional Air Conditioning are available, including lowered cab for operation in containers etc.
- The Easy-to-use 3-point entry design of operator compartment has an open non-slip step with a height of just 38.0 cm.
- **The Full Suspension Seat** together with the isolated powertrain provide best in class Whole-Body Vibration levels of 0.6m/s², ensuring that the operator remains comfortable throughout the shift and minimising the operator's exposure to vibration over the shift.
- The TouchPointTM mini-lever armrest features a contoured design, and in addition to the hydraulic functions features a horn and direction switch, ensuring that all key truck functions are within constant, easy reach.
- The Rear grab handle with horn button and optional swivel seat facilitates reverse driving.
- An infinitely adjustable steering column, 30 cm diameter steering wheel with spinner knob.

The Hyster Fortens™ is the fastest and easiest lift truck to **Service.**

- Complete cowl-to-counterweight service access and simplified layout of wiring and hydraulics offers greater access to components, which in turn decreases service time for un-scheduled repairs and regular maintenance.
- Fast, colour-coded daily checks and diagnostic systems can be managed via the dash display.
- An Engine coolant, oil change and Hydraulic oil change interval of 4 000 hours also contributes to reduced downtime.

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STRONG PARTNERS. TOUGH TRUCKS. FOR DEMANDING OPERATIONS, EVERYWHERE.

Hyster supplies a complete range of warehouse equipment, IC and electric counterbalanced trucks, container handlers and reach stackers. Hyster is committed to being much more than a lift truck supplier.

Our aim is to offer a complete partnership capable of responding to the full spectrum of material handling issues: Whether you need professional consultancy on your fleet management, fully qualified service support, or reliable parts supply, you can depend on Hyster.

Our network of highly trained dealers provides expert, responsive local support. They can offer cost-effective finance packages and introduce effectively managed maintenance programmes to ensure that you get the best possible value. Our business is dealing with your material handling needs so you can focus on the success of your business today and in the future.





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